## INNOTEK

## **Programmable Controllers**

## Level III – Advanced PLC's

This course builds upon the content of the Level II course and expands to include advanced topics associated with PLC's. The instructor guided information along with hands-on activities allow participants to immediately utilize the newly developed skills. Topic coverage will provide participants an understanding and comparison of ladder, sequential function chart, function block and structured text programming languages. Additionally, the course will include an introduction to networking and messaging between PLC's.

- Ladder Logic Programming
- Sequential Function Chart Programming
- Function Block Programming
- Structured Text Programming
- User or Add-on Instructions
- Networking Fundamentals
- Messaging



## **Available PLC Platforms**

- AB CompactLogix using Studio500
- Siemens S7-1200 using TIA Portal
- Others available upon request

Course Length: 4 Days

Prerequisites: Level II PLC Programming

**Recommended Participants:** Anyone needing to install, maintain or troubleshoot automated process containing programmable controllers.

For more information contact us at www.intktrain.com